ISUZU COMPACTOR TRUCK



ISUZU HIGH-PERFORMANCE COMPACTOR MASTER



Whatsapp: +86 136 4729 9000 +86 159 7192 0800

Dear Customer:

The purchase of a new compactor truck is the easy part of the compacting business. The hard part is maintaining your truck. In order to do this, you need to do the following:

- Keep your compactor clean. A regular pressure washing improves your business image. A clean truck and compactor show clients that you respect your equipment and will give them the impression that you will do the same for their city. It also prevents breakdowns later. If necessary, paint your compactor after three years.
- Keep maintenance records and follow recommended maintenance timelines. Your
 compactor will not last forever. To preserve its value in the event you may want
 to trade it in for a new one, take care of it and keep all records.
- Know your compactor. You must know what your compactor can press and what
 it cannot. Don't try to take on a job that your compactor is not designed for. This
 damages your compactor body beyond retrieve.
- When your compactor is showing signs of fatigue, start planning for a new one.
 Call our sales department for details.
- Remember that maintenance is the key to success.

Whatsapp: +86 136 4729 9000 +86 159 7192 0800

· CONTENTS

- SECTION I Daily Driver Check List
- SECTION Ⅱ Quick Start Guide for Compactor Truck
- SECTION III Maintenance and Repair Instructions
- SECTION IV Common Failure and Troubleshooting
- SECTION V Equipment Description

CAUTION:

- Use diesel fuel only. Do not use gasoline or any other non-diesel fuel.
- Strictly prohibit people standing down the compactor when it is working.
- Must support security ejector when long time using.

WARNING:

- Do not do two operation behaviors at the same time; all the operations should be carried out step by step.
- Waiting for the air pressure dashboard at least point to 8 before compression.
- Keep no one stand down the compactor when it is compressing, especially at night.
- Hydraulic switch are Master switch, only start the hydraulic switch can achieve all functions.

Whatsapp: +86 136 4729 9000

- Main engine temperature over 100 degrees, should be immediately stopped for rest.
- Hydraulic tank oil temperature exceeds 70 degrees, should immediately stop for rest.
- Fan speed meter (Auxiliary engine) speed should be maintained at almost 1800 RPM.
- Every week the spiale should add lubricant to keep they work smoothly and efficiently.

SECTION I Daily Driver Check List

In order to prevent problems in daily operation, and to assure complete safety and satisfaction, it is necessary to always be aware of the condition of compactor truck. The daily inspection items listed in this section should be checked by you, the driver, every day before using your truck.

Prior to the daily inspection, make sure of the following items:

- 1, Is the truck on a level surface? (for safe, proper inspection)
- 2, Is the key "OFF"?
- 3, Is the parking brake applied properly?
- 4, Is the transmission gear shift lever in NEUTRAL?
- 5, Is the main control box work properly.

Check Items

1, Check outside the vehicle

- Is engine oil level normal?
- Is cooling water level normal?
- Is brake fluid level normal?
- Drain sediment oil from the air reservoir.

2, Check after starting engine

- Is air pressure normal? Is it rising normally?
- Does the fuel tank have sufficient fuel?
- Does meters and gauges operate properly?
- Is the brake pedal free play normal?
- Depress the brake pedal, then release it. Is the exhaust noise normal?
- Is the clutch pedal free play normal?
- · Is the steering wheel free play normal?
- Is operation of the lights and indicators normal?
- Is exhaust gas emission normal? 86 136 4729 9000
- Are oil, fuel or water leaks present?⁶ 159 7192 0800

3, Compressing work

- · Main engine acceleration should be smooth
- Main engine before into the normal tasks or flameout should idling 2 to 3 minutes,
- All water in the sink should be let out after working, which to keep sink normal.
- Normal working hours, forbidden any action.
- The hopper should be down every time loading garbage.
- Keep two rear control box to AUTO when choose automatic compress.
- Keep at least one rear control box to MANUAL when choose manual compress.

SECTION II Quick Start Guide for Compactor Truck

1,1 Ready to work

(If idle for a long time, please keep the truck engine run for a few minutes. Also, should ensure fuel tank and water tank are enough.)



NOTE: Please keep the Accelerator handle Cable at Driving Position while driving the truck!

Please do not operating the garbage compactor system while driving the truck!

Step 2

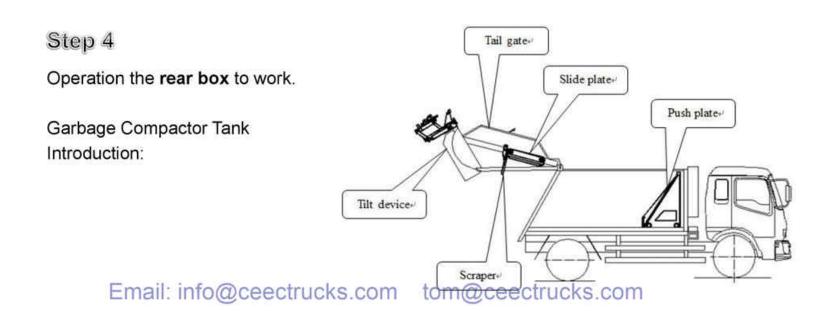
Starting the POWER BUTTON in the control box, turn the button to LOAD



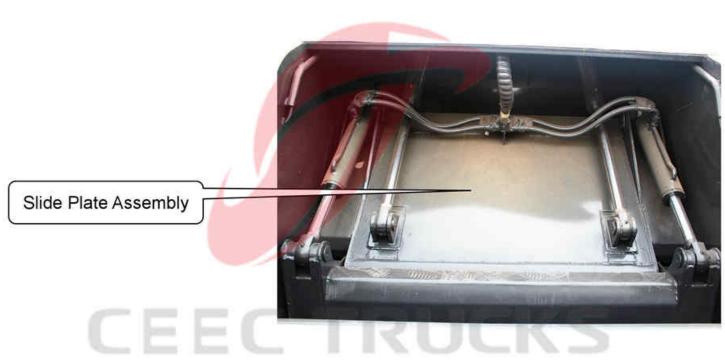
Step 3

Make sure the working environment is safe.

NOTE: No staying under Tail Gate











Push Plate Assembly (Internal of Compactor Tanker Body)

Tilt Device Assembly (Tilting double 240L garbage bin same time)



CEE







Rear Control Box

Rear control box operate instruction.

Automatic operating system & Manual operating system available to you!

Sixth Button

Turn to AUTO: press once, continue cycle stopped
Turn to MANUAL: press to make the scraper open

Fifth Button

Turn to AUTO: press once, continue cycle

Turn to MANUAL: press to make slide plate down

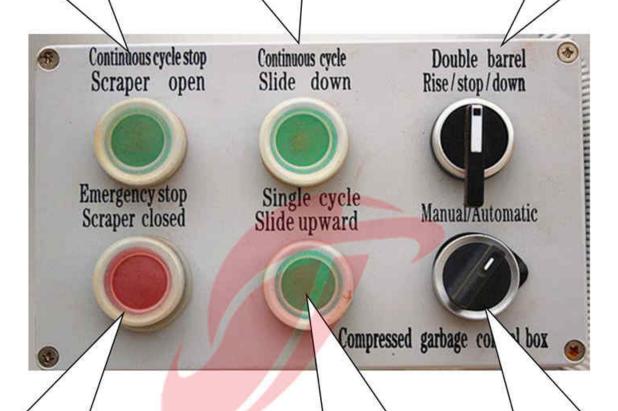
Fourth Button

Turn to RISE: tilt

device Up

Turn to DOWN: tilt

device Down



First Button

Turn to AUTO: press once, emergency stop

Turn to MANUAL: press to make the scraper close

Second Button

Turn to AUTO: press once, single cycle

Turn to MANUAL: press to make slide plate up

Third Button

Turn to AUTO: compress

Automatically

Turn to MANUAL: compress

Manually

Whatsapp: +86 136 4729 9000 +86 159 7192 0800

Automatic operating system

Third Button Turn to AUTO (main control box & 2 rear control boxes)

Step 4.1.1

Fourth button turn to DOWN, the **tilt device** <u>down</u>, collecting the garbage from 240L bins; Then turn to RISE, the **tilt device** <u>up</u>, the garbage down to the stuffer.

Turn to DOWN again to make tilt device reposition before the scraper working.

(How does this model garbage compactor truck tilting device working?)





Tilt Device DOWN

Tile Device UP

Step 4.1.2

Press the second button, compression single cycle (little garbage at Stuffer)

Press the fifth button, compression continue cycle (much garbage at Stuffer)

Step 4.1.3

Press the sixth button, when continue cycle compression finished.

NOTE: Press the first button when there is an emergency!

Step 4.1.4

Make the **tilt device** STOP, the truck is ready for next compression work. +86 159 7192 0800

Manual operating system

Third button turn to MANUAL (main control box & 1 or 2 rear control box)

Step 4.2.1

Fourth turn to DOWN, the **tilt device** <u>down</u>, collecting the garbage; Then turn to RISE, the **tilt device** <u>up</u>, the garbage down to the **tail gate**.

Turn to DOWN again make tilt device reposition before the scraper working.

Step 4.2.2

Press the forth button to make slide plate down.



Step 4.2.3

Press the first button to make the scraper closed to collect garbage.

Step 4.2.4

Press the sixth button to make the scraper open

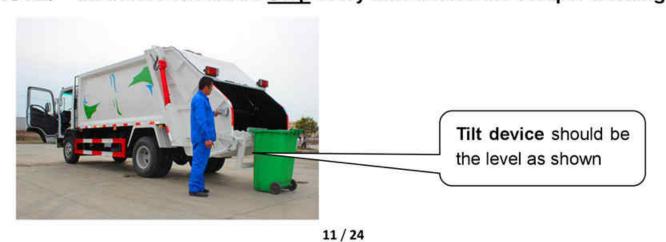
Step 4.2.5

Press the second button to make the slide plate upward 00 +86 159 7192 0800

Step 4.2.6

Operate once again to collect and compress more garbage.

(NOTE: tilt device should be <u>Stop</u> every time before the scraper working)



Step 5

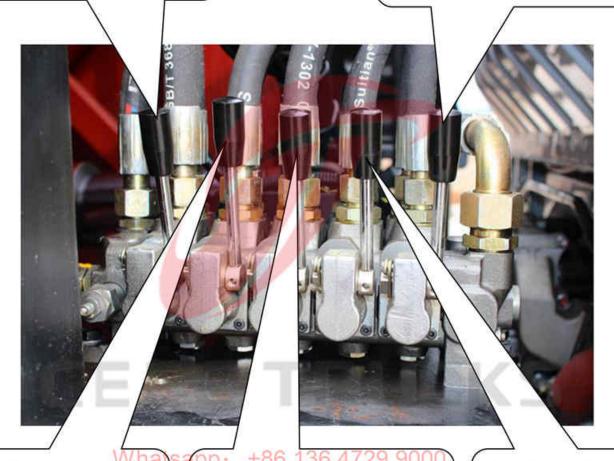
NOTE: Only suggest to use MANUAL JOYSTICK when maintenance or emergency!

Control the manual joystick to work.

Joystick1: Push Plate

Control the Push Plate Out & In

Joystick5: Rolling Over Control the Tilting Device Rise & Down



Joystick2: Sliding Plate
Control the slide plate **Down** &
Up

Joystick3: Scraper
Control the scraper Off &
On

Joystick4: Lifting
Control the tail gate Up &
Down



Operation Joysticks with English version plate for operating guidance

1,2 Dumping the garbage

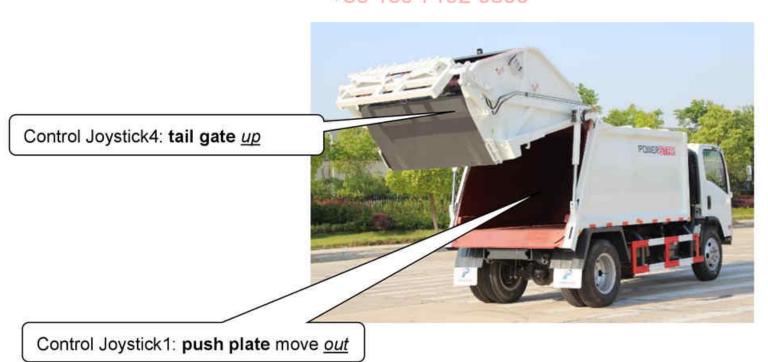
Step 1 Make sure no staying under tail gate.

(Please be sure for every compression work)

Step 2 Turn the main control box to UNLOAD



Step 3 Control joystick4 to make the **tail gate** <u>up</u>. Please reposition when tail gate rises Whatsapp: +86 136 4729 9000 completely. +86 159 7192 0800



13 / 24

- Step 4 Control joystick1 to make the push plate move out.
- Step 5 Wait until all garbage discharged
- Step 6 Control joystick1 to make the push plate move in until reposition.
- Step 7 Control joystick4 to make the **tail gate** <u>down</u>. Please reposition all when **tail gate** <u>down</u> completely.
- Step 8 Drain out all the waste water produced by compressing work.



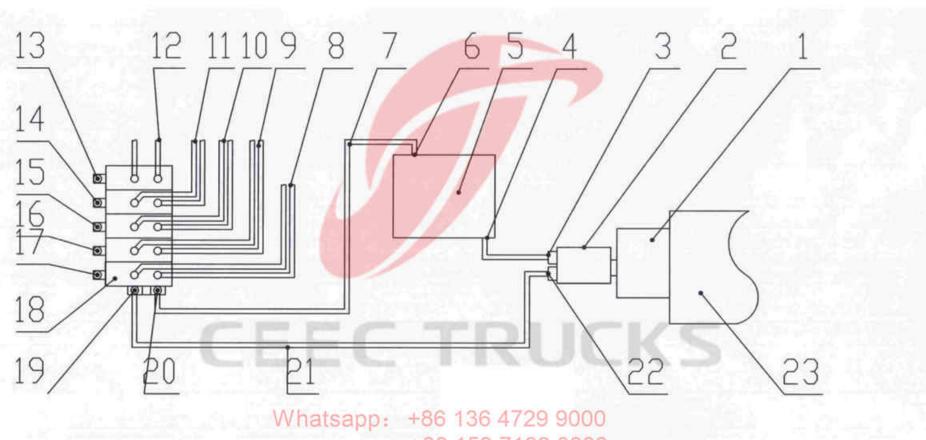
1,3 Cleaning

The engine must flameout when arrive at cleaning field.

Step 1 Cleaning vehicle exterior.

- Step 2 Control joystick4 to make the tail gate up. Then cleaning the inside body.
- Step 3 Cleaning the tail gate device internal.
- Step 4 Add some lubrication on spindle to keep compactor work safety and smooth.

Garbage Compactor Truck Hydraulic Drawing:



+86 159 7192 0800

1. PTO 8. Push Plate Oil Cylinder 13. Joystick 5 for Item 12 18. Multi-way Valve 23. Chassis Gearbox

9. Slide Plate Oil Cylinder 19, Oil Inlet for Multi-way Valve 2. Oil Pump 14 Joystick 4 for Item 11 15, Joystick 3 for Item 10 3. Inlet Pipe for Oil Pump 10. Scraper Oil Cylinder 20. Oil Outlet for Multi-way Valve

16, Joystick 2 for Item 9 4. Outlet pipe for Oil Tank11. Tail Gate Oil Cylinder 21. Oil Pipeline

17, Joystick 1 for Item 8 5. Hydraulic Oil Tank 12 Tilt Device Oil Cylinder 22-Oil Inlet for Oil Pump

6. Inlet Pipe forMulti-way Valve

7. Oil Pipeline

Hydraulic Oil change suggestion: YWZ-80T hydraulic oil or standard hydraulic oil

For First Time: After 150-hour working, please change the hydraulic oil; For Second Time: After half year working, please change the hydraulic oil;

Form Third Time: After every year working, please remember to change the hydraulic oil.

SECTION III Maintenance and Repair Instructions

Maintenance and Repair Instructions

The routine maintenance requirements and procedures for each subsystem of the compactor are described.

Every day

- 1. Before maintenance work, the following things should be done firstly:
 - a Turn off the PTO(power take-off) and speed-up switch, turn the manual joysticks to middle level.
 - b. Flameout the engine, take the key and put it into your pocket or other place to make sure it's safe.
 - c. Use the parking brake.
 - d. Put a sign wrote "under maintenance, please do not start" on the steering wheel.
 - e. Put chock under the wheels to make truck stability.
- 2. Cleaning vehicle exterior, the inside and outside of the tilt device, the oil tank and pipe, all these daily working has purpose to prevent rust and to keep compactor ready for work anytime.

Whatsapp: +86 136 4729 9000 +86 159 7192 0800

- 3. Carefully examine the hydraulic system, including whether hydraulic oil at normal level, whether the hydraulic pipeline leak oil or not, which can protect the compactor truck and always keep the compactor ready to work anytime.
- 4. Carefully check whether the electric system work normal or not, including the tail lights, the work indicating lamp etc.
- 5. Carefully clean the compress lock at the rear of the truck. To keep compression work efficiently.

- 6. Carefully check the entire compactor to inspect whether any warning signs and operating instruction sign fell off. Catch up on them when necessary.
- 7. Lubricate the whole pathway of the compressed garbage truck every day.
- 8. Carefully clean the push plate and surrounding of the oil tank.

Every week

- 1. Carefully inject butter or other lubrication to the spindles of the compactor, places are as below pictures:
 - a. Lubricate the spindles of the tail gate
 - b. Lubricate the cover of pivots of the scraper
 - c. Lubricate the oil cylinder bearing of the scraper
 - d. Lubricate the pathway of the slide plate
 - e. Lubricate the all the connecting rod
 - f. Lubricate the chassis by following the maintenance manual



 Carefully exam the compactor to check out whether any connection place need to fasten again.

Every month

1. Carefully exam all the pipes, find out whether there is any leakage. If there are, please

exchange it immediately.

- 2. Carefully exam the compression cylinder and the scraper oil cylinder piston rod, find out whether they are all working normally.
- 3. Carefully exam the push plate oil cylinder, find out whether it work normally.
- 4. Carefully lubricate axles of the push plate to make it work smoothly and efficiently.
- 5. Carefully lubricate the sideways of the push plate to make it work normally.

Every 6 month

- 1. Carefully cleaning the air filter.
- 2. Carefully cleaning the oil suction filter.
- Carefully replace the oil filter cartridge
- 4. Carefully exam the entire body of the truck to find out if anything need improved. Such as any place rusting; is the framework still work normally etc.

Every 2 Year Whatsapp: +86 136 4729 9000 +86 159 7192 0800

- Cycle maintenance as mentioned above.
- 2. Carefully clean fuel tank, replace the hydraulic oil.

Maintenance of the hydraulic system

1. Hydraulic oil tank

- a. Fine filter of oil return pipe: First exchange happened after 50 hours use, then every 250hours. When there is something wrong with the main parts of the hydraulic system also should change it.
- b. Respirator: Keep the respirator clean, non-stop and correctly installed to make the air can goes inside the oil tank freely. Exchange the respirator every 6 month. (the exchange time should be short when working at dirty environment for a long time.)
- c. Hydraulic oil: First exchange happened after 150 hours use, Second exchange happened after 6 month use, Then every 12 month use.

NOTE: YWZ-80T hydraulic oil;

d. Oil outlet strainer: Should be cleaned every time exchange the oil. Replace it when necessary.

2. Oil cylinder

a. Carefully exam the oil cylinder to find out whether there is leakage and noise or not every week. Whatsapp: +86 136 4729 9000

+86 159 7192 0800

b. Carefully check the oil tank, repair when there are scar on piston rod, repair all the scars in time to avoid any danger.

SECTION $\, { m IV} \,$ Common Failure and Troubleshooting

Failure	Cause	Solution
Oil leakage happened on oil cylinder piston rod	The damage of the sealing ring	Carefully exam the guide sleeve and replace the sealing ring
	There are scars on the surface of the piston rod	2、Replace the parts.
Piston rod move slowly	Some air mixed in the hydraulic cylinder or in the hydraulic oil	1、Eliminate all the air
	2. There are no hydraulic oil in the tank or oil level is too low to work normally.	Inject some hydraulic oil and carefully check the system.
	Viscosity of hydraulic oil failing standard	Replace hydraulic oil to recommended ones.
Whats	4. Stoppage of the oil inlet/outlet strainer	4. Carefully clean or replace it, and find out the polluted reason
	5、Stoppage or limiting of the hydraulic oil in system	5、Carefully check the oil pipes and clean them.
	6、Leakage of the oil suction pipe	6、Repair or replace it
	+86 159 7192 080 8. Abrasion of some parts	
	9. Adjustment of the parts are not proper.	Refer to the technical manual to adjust properly
	10. Pressure valve is too dirty	10、Carefully clean it
	11、Overload of the system work	11、Refer to the technical manual to load properly.
	12. Improper oil pipe connection	12. Reconnect the oil pipe properly
	13、Oil pump not work	13、Carefully check the PTO

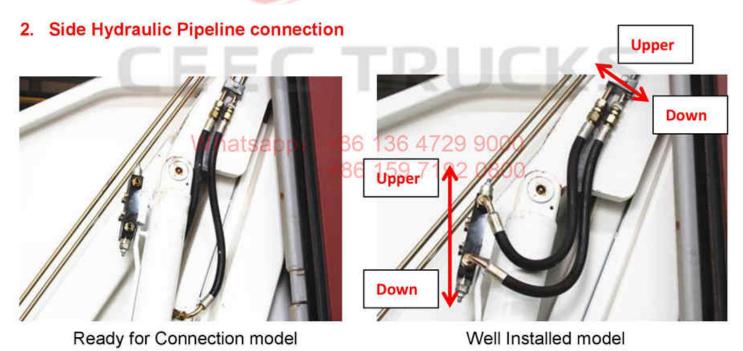
	14、The hydraulic oil temperature is too low	14. The viscosity is too high and should be adjust oil temperature to working level
	15. The engine's revolving speed is not enough	15、Adjust to proper level
Hydraulic cylinder pushing is powerless	Damage of the piston sealing	Carefully exam and replace the sealing element
	System pressures is too low (the overflow valve became imbalance)	Carefully exam and adjust the pressure of the overflow valve
	Damage of the oil pump, System pressures is too low	Carefully exam and replace the oil pump
	4. Shortage of the hydraulic oil	Carefully exam and fulfill the hydraulic oil
	5. Stoppage of the oil filter	5、Carefully exam and replace the filter element
Leakage of the oil pump	1. Damage of the sealing filter	Carefully exam and replace the sealing ring
	2. The oil pipes are not sealed as required	2.1、Carefully exam, tighten the joint 2.2、Replace the joint or add some sealant to seal the joint
Blister exist in the hydraulic oil	1、Oil level in the tank is too low app: +86 136 4729 900	Adjust the oil to required level. Carefully exam the leakage of the system.
	2. There is water in the 080 hydraulic oil	2、Exchange new hydraulic oil
	Leakage of the pipe between the oil tank and the pump	Fasten the joint or exchange suction pipe
	4. Hydraulic hose is kinked or squished, and limit the flow of the oil	4、Replace the oil pipe
	5、Have not choose the right hydraulic oil	5. Exchange to the recommend oil
	6、Abrasion of the sealing parts in oil pump axle	6、Carefully clean or replace it.

Oil pump is too noise while working	The hydraulic oil viscosity is too high	1、Change low viscosity oil
	2. Speed of the oil pump is too high	Adjust the oil pump's speed to required level.
	Suction pipe is blocked or extrusion	Cleaning or exchange the suction pipe
	The oil tank's respirator is blocked	4、Open the respirator , Carefully wash to clean it.
	5、Primary oil filter is blocked	5、Cleaning the filter screen
	6. Parts sticking to each other	6. Carefully repair the sticking parts, cleaning all of them, and replace when necessary
	7、There are air in the hydraulic oil	7. Carefully check the system, replace the suction pipe and sealing parts.
	8. Hydraulic oil level is too low	8、Adjust to proper level
	9. Parts of the oil pump is abrasion	Repair the oil pump and find out the reason
Leakage of oil cylinder	1. Damage of the cylinder	Replace the cylinder and find out why it damaged
CEE	Damage of the parts of piston valve	2, repair or replace the piston valve, find out the reason
Whats	3、Parts of the oil cylinder is loose +86 136 4729 900	3、Fasten the parts until no deakage
	4. Damage of the piston rod	4、Carefully exam, exchange it when necessary
Hydraulic oil temperature is too high	Use the control valve for a long time	1.The manual joystick should reposition when not use
	2、Hydraulic oil is not proper	2、Exchange to proper oil
	3. The revolving speed is high	3、Adjust to proper level
	4、The inside leakage	4. Carefully check the pump, valve and oil cylinder to find out reason, then repair it.

ISUZU Garbage Compactor Truck Installation Guidance

1. Towing out the ISUZU compactor truck and install the rear tire





For LEFT SIDE & RIGHT SIDE:

The Upper hydraulic pipeline connect with Upper valve The Down hydraulic pipeline connect with Down valve

Make sure the hydraulic pipeline well connected before working.